BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 04/29/92

MARLBORO LIGHTS 100 REGULAR SP
BRAND CODE-0180 (STD)

STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,326.1463	CUBIC MM
CALCULATED DENSITY	:	24.7503	CGMS/CC

MOISTURE

PACK O. V.	:	13.00	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.8237262	GRAMS
CALCULATED WEIGHT:		1.8160	LBS. /1000
PAPER AND ADHESIVE	:	.0176703	GRAMS
ROD WEIGHT	:	.8713965	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.9185427	GRAMS

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REASON FOR CHANGE : CIGARETTE FILLER WEIGHT REDUCED APPROXIMATELY
: 5 MG. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 6/17/92

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APPROVED BY: E D Watts

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